



# ***LOCAL UNION 91***

## ***Sheet Metal Workers***



*You belong with*

***THE ELITE***

*It's Your FUTURE. Just BETTER.*



## **Build a Rewarding Career in the Sheet Metal Industry!**

Are you looking for a career that pays well, offers hands-on work, and provides great benefits? The Sheet Metal Apprenticeship Program can give you the skills and training you need—without college debt!

## **Why Choose a Sheet Metal Apprenticeship?**

- Earn while you learn—get paid as you train!
- Work with both your hands and your head.
- No student loans: graduate debt-free!
- Excellent benefits, including health care and a pension.
- Real career growth with opportunities for advancement.
- Job security: a skill that is and will continue to be in demand.

## **Work We Do (Residential, Commercial & Industrial)**

- **HVAC Installation & Service** (Heating, Ventilation, and Air Conditioning)
- **Architectural Sheet Metal** (Metal siding, roofs, and gutters)
- **Industrial Sheet Metal** (Dust collection, environmental systems, material handling)
- **Testing & Balancing of HVAC systems**
- **Specialty Fabrication & Pre-Production Work**
- **Stainless Steel Kitchen Equipment & Custom Installations**

## **Apprenticeship Program Overview**

- **5 years of training** with 8,000 hours of paid on-the-job experience.
- **Classroom Training:** 960 hours (HVAC/Sheet Metal) or 800 hours (HVAC Service).
- OSHA 10-hour safety training and First Aid/CPR/AED certification.
- Advanced training in welding, drafting, system diagnostics, and fabrication.
- Preparation for the Iowa Mechanical License Exam.

## **What We Earn**

(As of June 2026)

| <b>Apprentices</b>           | <b>Wage<br/>Percentage</b> | <b>Rerate</b>  | <b>Zone A</b> | <b>Zone B</b> | <b>Zone C</b> |
|------------------------------|----------------------------|----------------|---------------|---------------|---------------|
| 1st Year                     | 47%                        | 1st Six months | \$ 22.09      | \$ 18.87      | \$ 19.54      |
|                              | 53%                        | 2nd Six months | \$ 24.90      | \$ 21.27      | \$ 22.04      |
| 2nd Year                     | 58%                        | 1st Six months | \$ 27.25      | \$ 23.28      | \$ 24.12      |
|                              | 64%                        | 2nd Six months | \$ 30.07      | \$ 25.69      | \$ 26.61      |
| 3rd Year                     | 69%                        | 1st Six months | \$ 32.42      | \$ 27.70      | \$ 28.69      |
|                              | 73%                        | 2nd Six months | \$ 34.30      | \$ 29.30      | \$ 30.35      |
| 4th Year                     | 75%                        | 1st Six months | \$ 35.24      | \$ 30.11      | \$ 31.19      |
|                              | 82%                        | 2nd Six months | \$ 38.53      | \$ 32.91      | \$ 34.10      |
| 5th Year                     | 85%                        | 1st Six months | \$ 39.94      | \$ 34.12      | \$ 35.34      |
|                              | 90%                        | 2nd Six months | \$ 42.29      | \$ 36.13      | \$ 37.42      |
| <b><i>Journey person</i></b> |                            |                | \$ 46.99      | \$ 40.14      | \$ 41.58      |

### Zone A

**Illinois:** Henry, Knox, McDonough, Mercer, Rock Island and Warren (as well as all of the territory west of IL Route 78 and south of U.S. 30 in Whiteside County)

**Iowa:** Muscatine, Scott and all territory south of U.S. 30 in Cedar and Clinton counties.

### Zone B

**Illinois:** Henderson, Hancock, Adams, Pike and Calhoun

**Iowa:** Washington, Keokuk, Louisa, Wapello, Jefferson, Henry, Des Moines, Van Buren and Lee

### Zone C

**Illinois:** All territory north of U.S. 30 and west of Illinois Highway 78 in Jo Daviess, Carroll and Whiteside counties

**Iowa:** Allamakee, Clayton, Dubuque, Jackson and all of territory north of U.S. 30 in Clinton County

## **Benefits in Addition to Wages**

Health and Welfare Insurance

National Pension Plan

Local Annuity Plan

## Illowa Sheet Metal Workers - JATC Union Contractors We Work For

| Zone A                      |              |                          |              |    |       |
|-----------------------------|--------------|--------------------------|--------------|----|-------|
| AMP Companies Inc           | 309-343-3532 | 3075 Grand Ave           | Galesburg    | IL | 61401 |
| Bettendorf Heating & A/C    | 563-355-2926 | 3474 State Street        | Bettendorf   | IA | 52722 |
| Bornhoeft Heating & AC      | 309-755-0808 | 620 15th Avenue          | East Moline  | IL | 61244 |
| Climate Engineers           | 563-285-7502 | 201 Fisher Court         | Eldridge     | IA | 52748 |
| Crawford Heating & Cooling  | 309-788-4573 | 1306 Mill Street         | Rock Island  | IL | 61201 |
| Doug's Heating & Air        | 309-764-2500 | 4307 49th Avenue         | Moline       | IL | 61265 |
| East Moline Sheet Metal     | 309-755-9100 | 3001 48th Avenue         | Moline       | IL | 61265 |
| Economy Architectural       | 563-441-2958 | 4121 State Street        | Bettendorf   | IA | 52722 |
| Gabrilson Indoor Climate    | 563-386-9000 | 5442 Carey Avenue        | Davenport    | IA | 52807 |
| Hornbuckle Heating & A/C    | 563-391-5553 | 5545 Carey Avenue        | Davenport    | IA | 52807 |
| J C Fab & Weld              | 309-264-2704 | 371 Knox Rd 1600 E       | Maquon       | IL | 61458 |
| J.L. Brady Company          | 309-797-4931 | 4831 41st Street         | Moline       | IL | 61265 |
| J.P. Benbow                 | 309-343-2156 | 1191 S. West St          | Galesburg    | IL | 61401 |
| Johnson Contracting Co.     | 309-755-0601 | 2750 Morton Drive        | East Moline  | IL | 61244 |
| Kale Co. Heating & A/C      | 309-797-9290 | 2407 40th Ave            | Moline       | IL | 61265 |
| Klauer Heating An A/C       | 309-794-0101 | 3001 48th Avenue         | Moline       | IL | 61265 |
| Mechanical Services         | 309-342-8136 | 1144 Monmouth Blvd       | Galesburg    | IL | 61401 |
| Modern Sheet Metal          | 319-841-1111 | 500 Walford Rd SW        | Cedar Rapids | IA | 52333 |
| Oertel Sheet Metal          | 563-322-4930 | 9104 N. Zenith Ave       | Davenport    | IA | 52806 |
| O'Dell's Heating and Air    | 309-792-0431 | 1307 10th Ave W. Suite A | Milan        | IL | 61264 |
| Petersen Plumbing & HTG     | 563-326-1658 | 9003 NW BLVD             | Davenport    | IA | 52806 |
| Ragan Mechanical            | 563-326-6224 | 702 W. 76th Street       | Davenport    | IA | 52806 |
| River Place Technologies    | 309-796-0800 | 104 9th St               | Hampton      | IL | 61256 |
| Schebler Company            | 563-359-0110 | 5665 Fenno Road          | Bettendorf   | IA | 52722 |
| Sheeder Heating             | 563-785-4669 | 3757 110th St            | Stockton     | IA | 52769 |
| Sterling Commercial Roofing | 815-626-7744 | 2711 Locust St           | Sterling     | IL | 61081 |
| Thompson Tin LLC            | 309-314-6276 | 10701 52nd St Ct.        | Milan        | IL | 61264 |
| TMI Home Warranty           | 563-355-5400 | P.O. Box 135             | Bettendorf   | IA | 52722 |
| Total Maintenance Inc.      | 563-344-4229 | 1017 State St            | Bettendorf   | IA | 52722 |
| Zone B                      |              |                          |              |    |       |
| Arnold Refrigeration Inc.   | 319-752-4589 | 315 Angular              | Burlington   | IA | 52601 |
| Brockway Company Inc.       | 319-754-7543 | 1104 Gnahn               | Burlington   | IA | 52601 |
| Frank Millard Co.           | 319-752-8615 | 107 Valley Street        | Burlington   | IA | 52601 |
| Hallgren-Schildknecht Inc.  | 319-754-5793 | 1215 Agency Street       | Burlington   | IA | 52601 |
| R. W. Cardella Inc.         | 319-524-1566 | 411 Bank St              | Keokuk       | IA | 52632 |
| Tri-State Sheet Metal       | 319-524-6304 | 2537 Henkel Rd.,#200     | Keokuk       | IA | 52632 |
| Westridge Mechanical        | 319-524-2162 | 1818 Blondeau St         | Keokuk       | IA | 52632 |
| Winger Contracting Company  | 641-682-3407 | 918 Hayne Street         | Ottumwa      | IA | 52501 |
| Zone C                      |              |                          |              |    |       |
| Crawford Company North      | 563-552-2117 | 11672 Airborne Rd        | Dubuque      | IA | 52003 |
| Geisler Brothers Company    | 563-583-7363 | 1500 Radford Rd          | Dubuque      | IA | 52002 |
| Giese Sheet Metal Co. Inc.  | 563-588-2024 | 2125 Kerper Blvd.        | Dubuque      | IA | 52001 |

**Illowa Sheet Metal Workers-JATC**  
**8124 42nd Street West, Rock Island, Illinois 61201**  
**Coordinator (309) 787-0695 Ext 120 Training Assistant (309) 787-0695 Ext 121**

**Application Period:**

Applications are accepted year-round; however, the application period ends at the end of February each calendar year. Applications remain on file for two years.

**Eligibility Requirements:**

- Applicants should have a high school diploma or GED.
- Veterans must provide a DD214, if applicable.
- Individuals may apply at 17 years old but must be at least 18 to begin the apprenticeship.
- Selected applicants must pass a drug screening before employment.

**Application Process**

**Step 1: Apply Online**

Visit [www.jatc91.org](http://www.jatc91.org) to complete your application. Applications are accepted year-round, but the deadline is the end of February each calendar year. Applications remain on file for two years.

**Step 2: Attend Orientation.**

**Step 3: Complete the Personal Experience Form (PEF)**

After applying, you will receive an email from GAN Human Resources with a required form to complete.

**Step 4: Submit Required Documents**

Upload your transcripts, job verification records, and DD214 (if applicable). If you did not graduate, submit transcripts up to your departure date and a copy of your GED.

**Step 5: Take the Aptitude Test**

Attend an in-person test at our Rock Island, IL location.

**Step 6: Ranking & Placement**

Your test scores and PEF will determine your ranking for job placement as contractors request apprentices.

**Opportunities Before Apprenticeship**

Before being officially accepted, applicants may have the chance to be hired by a contractor as a "Sheet Metal Tradesman" or "Industrial Worker", gaining valuable industry experience.

**Contact Us****Illowa Sheet Metal Workers - JATC**

8124 42nd Street West, Rock Island, Illinois 61201

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*Apply today and start your journey toward a rewarding career!*