LOCAL UNION 91

Sheet Metal Workers

JATC

You belong with

THE ELITE

It's Your FUTURE. Just BETTER.

Build a Rewarding Career in the Sheet Metal Industry!

Are you looking for a career that pays well, offers hands-on work, and provides great benefits? The Sheet Metal Apprenticeship Program can give you the skills and training you need—without college debt!

Why Choose a Sheet Metal Apprenticeship?

- Earn while you learn—get paid as you train!
- Work with both your hands and your head.
- No student loans: graduate debt-free!
- Excellent benefits, including health care and a pension.
- Real career growth with opportunities for advancement.
- Job security: a skill that is and will continue to be in demand.

Work We Do (Residential, Commercial & Industrial)

- **HVAC Installation & Service** (Heating, Ventilation, and Air Conditioning)
- **Architectural Sheet Metal** (Metal siding, roofs, and gutters)
- **Industrial Sheet Metal** (Dust collection, environmental systems, material handling)
- **Testing & Balancing of HVAC systems**
- **Specialty Fabrication & Pre-Production Work**
- **Stainless Steel Kitchen Equipment & Custom Installations**

Apprenticeship Program Overview

- **5 years of training** with 8,000 hours of paid on-the-job experience.
- **Classroom Training:** 960 hours (HVAC/Sheet Metal) or 800 hours (HVAC Service).
- OSHA 10-hour safety training and First Aid/CPR/AED certification.
- Advanced training in welding, drafting, system diagnostics, and fabrication.
- Preparation for the Iowa Mechanical License Exam.

What We Earn

(As of June 2026)

Apprentices	Wage Percentage	Rerate	Zone A	Zone B	Zone C
1st Year	47%	1st Six months	$ 22.09	$ 18.87	$ 19.54
	53%	2nd Six months	$ 24.90	$ 21.27	$ 22.04
2nd Year	58%	1st Six months	$ 27.25	$ 23.28	$ 24.12
	64%	2nd Six months	$ 30.07	$ 25.69	$ 26.61
3rd Year	69%	1st Six months	$ 32.42	$ 27.70	$ 28.69
	73%	2nd Six months	$ 34.30	$ 29.30	$ 30.35
4th Year	75%	1st Six months	$ 35.24	$ 30.11	$ 31.19
	82%	2nd Six months	$ 38.53	$ 32.91	$ 34.10
5th Year	85%	1st Six months	$ 39.94	$ 34.12	$ 35.34
	90%	2nd Six months	$ 42.29	$ 36.13	$ 37.42
		Journeyperson	$ 46.99	$ 40.14	$ 41.58

Zone A
Illinois: Henry, Knox, McDonough, Mercer, Rock Island and Warren (as well as all of the territory west of IL Route 78 and south of U.S. 30 in Whiteside County)
Iowa: Muscatine, Scott and all territory south of U.S. 30 in Cedar and Clinton counties.

Zone B
Illinois: Henderson, Hancock, Adams, Pike and Calhoun
Iowa: Washington, Keokuk, Louisa, Wapello, Jefferson, Henry, Des Moines, Van Buren and Lee

Zone C
Illinois: All territory north of U.S. 30 and west of Illinois Highway 78 in Jo Daviess, Carroll and Whiteside counties
Iowa: Allamakee, Clayton, Dubuque, Jackson and all of territory north of U.S. 30 in Clinton County

Benefits in Addition to Wages

Health and Welfare Insurance
National Pension Plan
Local Annuity Plan

ILLOWA SHEET METAL WORKER JATC
Union Contractors We Work For

ZONE A

AMP Mechanical Services	3075 Grand Ave, Galesburg, IL 61401	309-343-3532
Bettendorf Heating	3474 State St, Bettendorf IA 52722	563-355-2926
Bornhoeft Heating	620 15th Ave., East Moline IL 61244	309-755-0808
Climate Engineers	201 Fisher Court, Eldridge IA 52748	563-285-7502
Crawford Heat. & Cool	1306 Mill St., Rock Island IL 61201	309-788-4573
Doug's Heating & Air	4307 49th Ave, Moline IL 61265	309-764-2500
East Moline Sheet Metal	3001 48th Avenue, Moline, IL 61265	309-755-9100
Economy Sheet Metal	4121 State St., Bettendorf IA 52722	563-441-2958
Gabrilson Heating & A/C	5442 Carey Ave., Davenport, IA 52807	563-386-9000
Hornbuckle Heating & A/C	5545 Carey, Davenport, IA 52807	563-391-5553
J C Fab & Weld	371 Knox Rd 1600 E, Maquon IL 61458	309-264-2704
J.L. Brady Co.	4831 41st Street, Moline, IL 61265	309-797-4931
Johnson Contracting	2750 Morton Drive, East Moline, IL 61244	309-755-0601
Kale Heating & A/C	2407 40th Ave, Moline IL 61265	309-797-9290
Klauer Heating & A/C	3001 48th Avenue, Moline, IL 61265	309-794-0101
Mechanical Services Inc	1144 Monmouth Blvd, Galesburg IL 61401	309-342-8136
Modern Sheet Metal	500 Walford Rd SW, Cedar Rapids IA 52333	319-841-1111
Oertel Metal Works	9104 N Zenith Ave, Davenport IA 52806	563-322-4930
O'Dell's Heating & Air	1307 10th Ave W Suite A, Milan IL 61264	309-792-0431
Petersen Plumbing & Htg	9003 Northwest Blvd, Davenport IA 52806	563-326-1658
Ragan Mechanical	702 W 76th St., Davenport, IA 52806	563-326-6224
River Place Technologies	104 9th Street, Hampton IL 61256	309-796-0800
Schebler Company	P.O. Box 1008, Bettendorf, IA 52722	563-359-0110
Sheeder Heating	3757 110th St., Stockton, IA 52769	563-785-4669
Sterling Commercial Roofing	2711 Locust St, Sterling IL 61081	815-626-7744
Thompson Tin LLC	10701 52nd St Ct, Milan IL 61264	309-314-6276
TMI	1017 State Street, Bettendorf, IA 52722	563-355-5400
TMI Home Warranty	P.O. Box 135, Bettendorf, IA 52722	563-344-4229
Waldinger	6200 Scout Trail Rd, Des Moines IA 50321	515-284-1911
Wynn Heat & Air	104 Main St., Reynolds IL 61279	309-372-4664

ZONE B

Arnold Refrigeration	315 Angular St., Burlington IA 52601	319-752-4589
Brockway Company	1104 Gnahn, Burlington IA 52601	319-754-7543
Frank Millard	107 Valley St. Burlington IA 52601	319-752-8615
Hallgren-Schildknecht	1215 Agency St., Burlington IA 52601	319-754-5793
R W Cardella	411 Bank St, Keokuk IA 52632	319-524-1566
Tri-State Sheet Metal	2537 Henkel Rd., #200, Keokuk, IA 52632	319-524-6304
West Ridge Mechanical	1818 Blondeau Street, Keokuk IA 52632	319-524-2162
Winger Mechanical	918 Hayne St., Ottumwa, IA 52501	641-682-3407

ZONE C

Bowker Pinnacle Mechanical	1000 32nd Ave SW, Cedar Rapids IA 52404	319-364-2403
Crawford North	11672 Airborne Rd, Dubuque, IA 52003	563-552-2117
Geisler Brothers	1500 Radford Rd., Dubuque, IA 52001	563-583-7363
Giese Sheet Metal	2125 Kerper Blvd., Dubuque, IA 52001	563-588-2024

Illowa Sheet Metal Workers-JATC
8124 42nd Street West, Rock Island, Illinois 61201
Coordinator (309) 787-0695 Ext 120 Training Assistant (309) 787-0695 Ext 121

Application Period:
Applications are accepted year-round; however, the application period ends at the end of February each calendar year. Applications remain on file for two years.

Eligibility Requirements:
- Applicants should have a high school diploma or GED.
- Veterans must provide a DD214, if applicable.
- Individuals may apply at 17 years old but must be at least 18 to begin the apprenticeship.
- Selected applicants must pass a drug screening before employment.

Application Process

Step 1: Apply Online
Visit www.jatc91.org to complete your application. Applications are accepted year-round, but the deadline is the end of February each calendar year. Applications remain on file for two years.

Step 2: Attend Orientation.

Step 3: Complete the Personal Experience Form (PEF)
After applying, you will receive an email from GAN Human Resources with a required form to complete.

Step 4: Submit Required Documents
Upload your transcripts, job verification records, and DD214 (if applicable). If you did not graduate, submit transcripts up to your departure date and a copy of your GED.

Step 5: Take the Aptitude Test
Attend an in-person test at our Rock Island, IL location.

Step 6: Ranking & Placement
Your test scores and PEF will determine your ranking for job placement as contractors request apprentices.

Opportunities Before Apprenticeship
Before being officially accepted, applicants may have the chance to be hired by a contractor as a "Sheet Metal Tradesman" or "Industrial Worker", gaining valuable industry experience.

Contact Us
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Training Assistant: (309) 787-0695 Ext 121
Apply today and start your journey toward a rewarding career!